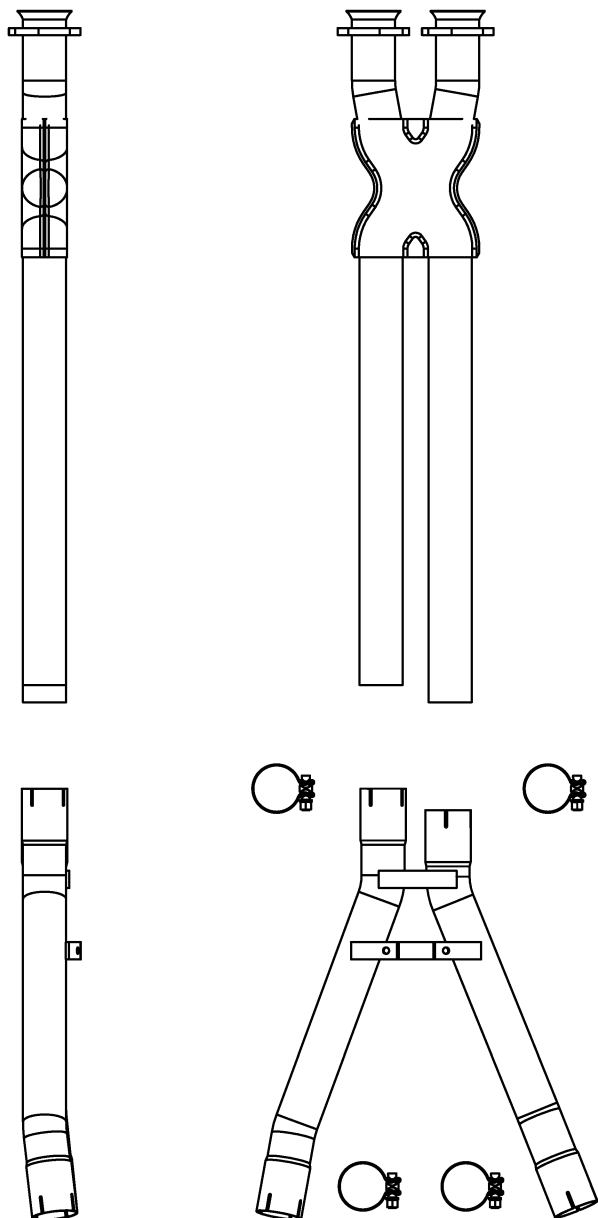


2005- CHEVY CORVETTE 6.0L V8 TRU-X CROSSOVER PIPE

Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before attempting removal of the OEM exhaust. This will allow the computer to reset itself with the new system and prevent electrical accidents. Unbolt the OEM H-pipe at the 2-bolt flanges behind the catalytic converters, and at the hanger brackets in front of the half-shafts. Do not discard the OEM fasteners, as they will be reused to mount the new system. Unbolt the clamps fastening the H-pipe to the mufflers and remove the H-pipe from the vehicle.

Step 2: Install the Tru-X crossover pipe by bolting it to the catalytic converters reusing the OEM fasteners. Leave all fasteners and clamps loose for final adjustment of the complete system. Install the mid-extension pipe assembly using the supplied clamps and the OEM fasteners on the hanger bracket.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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