

POWERFLEX®

PART NUMBER
PFR3-212

DESCRIPTION
REAR UPPER ARM (CAST) INNER BUSH

INSTALLATION GUIDE

Product description:

PFR3-212 - REAR UPPER ARM INNER BUSH, (fits cast arm, for pressed steel arms use PFR3-209)

Contents (parts per pack):

- 4 x bushes
- 4 x metal sleeves
- 4 x large washers 46mm x 12mm x 2mm
- 4 x small washers 28mm x 12mm x 2.5mm
- 1 x grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

1. Remove the rear upper cast arm from the car and remove both the original bushes including the outer shells. Clean the bores and faces of the arm removing any rust.
2. The bushes fit from the inside faces of the arm with one polyurethane part per bush. Push the smaller diameter into the arm from the centre.fig 1
3. Lubricate the bore of the bushes and both end faces. Push the metal sleeves into the bushes.
4. Fit the arm back onto the car, fit the larger washers between the larger diameter of the bush and the tube on the car, fig 2. Place one of the smaller washers onto the bolt, fit the bolt then place the other small washer onto the bolt before replacing the nut. Finish refitting the arm paying attention to the above notes.



Fig 1

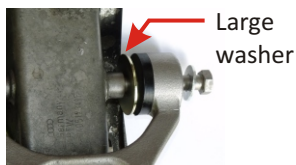


Fig 2

