

# POWERFLEX®

**PART NUMBER**  
**PFF36-400**

**DESCRIPTION**  
**MAZDA MX5 MK3 FRONT LOWER ARM REAR BUSH**

## INSTALLATION GUIDE

### Product description:

This type of polyurethane bush has to be pressed into the arm.

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### General Fitting Instructions:

1. Remove the original rubber bush from the arm, clean any dirt and corrosion from the bore in the arm. Using a file remove any sharp edges from around the bore of the arm creating a small chamfer.
2. Check the stainless steel sleeve is not in the bush. Apply some washing up liquid to the outside of the bush to ease fitting. Press the polyurethane bush into the arm with the arrows on the bush facing upwards so the smaller end of the bush points upwards. Make sure the lip has popped out the other side of the arm.

*A good tip is to insert the bush into the arm at an angle so one part of the lip is already in the bore of the arm, when the bush is then pushed in the rest of the lip will follow.*

3. Apply some of the supplied grease to the bore of the bush and insert the sleeve into the bush.
4. Re-fit the arm to the car and tighten all hardware to all manufacturers recommended torque settings.



File small chamfer



Arrows  
Upwards